

Slide Retainers (Inch)

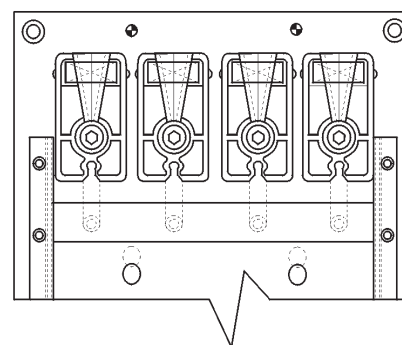
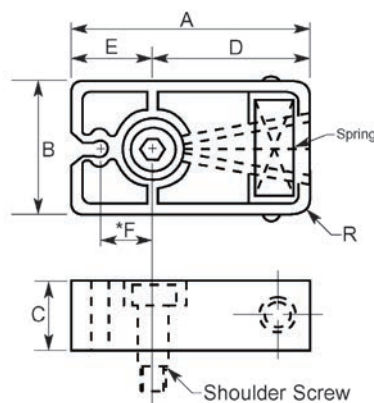
- Compact, economical and positive acting slide retention
- Can be installed in new molds or retrofitted to existing molds
- Installed behind or below slide, eliminating interference with machine tie bars or safety gates
- Multiple units can be used for large or heavy slides

PCS Slide Retainers are compact and provide positive acting slide retention. Slide Retainers are installed behind or below the slide which eliminates interference with machine tie bars. Multiple units can be used together to provide retention for larger slides.

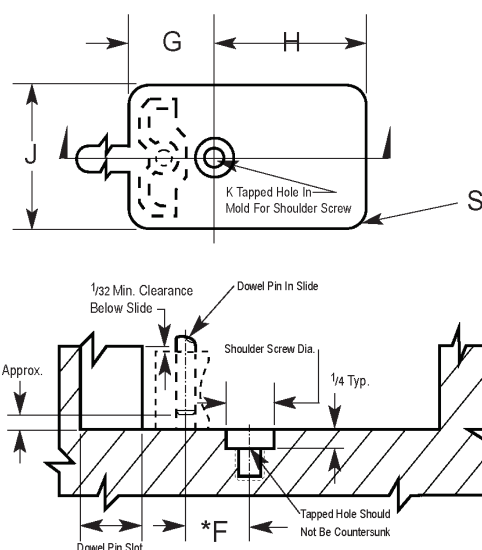
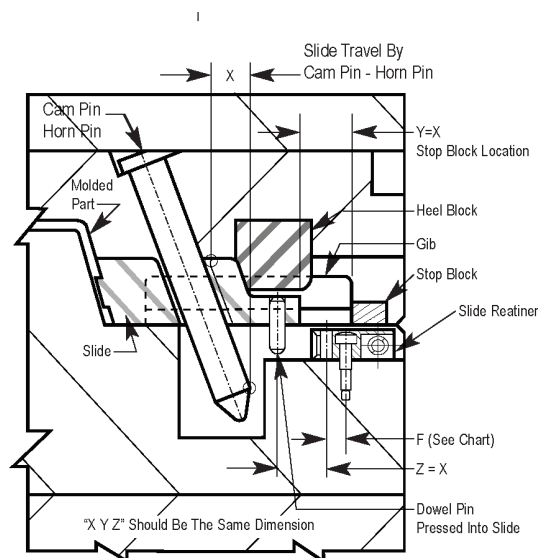


SPECIFICATIONS	
Material Type	8620 Alloy
Unit of Measure	Inch

QTY.	SLIDE RETAINER	SLIDE WEIGHT
1	SRP-22	22 LBS
2	SRP-22	44 LBS
1	SRP-44	44 LBS
2	SRP-44	88 LBS
1	SRP-88	88 LBS
2	SRP-88	176 LBS
4	SRP-88	352 LBS



MOLD POCKET



Important: The "F" dimension is the distance from the center line of the dowel pin to the center line of the shoulder screw.

CATALOG NO.	A LENGTH	B WIDTH	C HEIGHT	D	E	*F	DOWEL PIN	G	H	J	K TAPPED HOLE	SHOULDER SCREW	S
SRP-22	1-1/2	3/4	.63	.89	.61	.360	1/4 X 1-1/4	.73	1.01	1.00	10-24 X 1/2	1/4 X 5/8	0.19
SRP-44	2-1/8	1-1/4	.79	1.31	.81	.500	5/16 X 1-1/2	.93	1.50	1.50	1/4-20 X 1/2	5/16 X 3/4	0.25
SRP-88	3-3/8	1-3/4	1.18	2.08	1.3	.800	3/8 X 2-1/4	1.42	2.20	2.00	5/16-18 X 5/8	3/8 X 1	0.38

Slide Retainers (Metric)

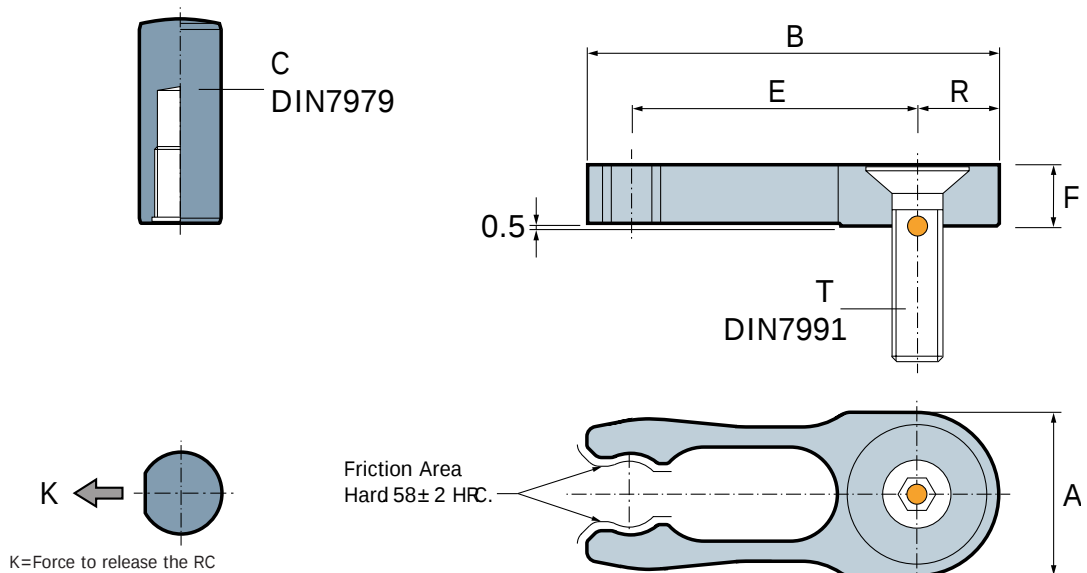
- Simple Compact Design
- Easy Installation
- Minimal space required for installation and access
- Maximum working temperature of 150°C

Slide Retainers mechanically hold a slide in the retracted position upon mold opening. Less machining is required for installation when compared with similar products, reducing costs and downtime.



SPECIFICATIONS

Hardness	42 - 48 Rc
Material Type	1.8159
Unit of Measure	Metric DIN



CATALOG NO.	A	B	C	E	F	G	H	K	MAX WEIGHT	R	T
RC 123006	12	30	6 X 20	21	5	4	16	5 Kg.	4 Kg.	6	M5 X 0.80 X 0.16"
RC 164008	16	40	8 X 20	28	6	5	15	7 Kg.	6 Kg.	8	M6 X 1.00 X 0.25"
RC 205010	20	50	10 X 24	34	8	6	17	14 Kg.	12 Kg.	10	M8 X 1.25 X 0.30"
RC 246012	24	60	12 X 32	42	10	7	23	21 Kg.	18 Kg.	12	M10 X 1.50 X 0.40"
RC 328012	32	80	16 X 40	56	12	9	27	28 Kg.	25 Kg.	16	M12 X 1.75 X 0.50"
RC 328016	32	80	16 X 40	56	16	9	25	38 Kg.	32 Kg.	16	M12 X 1.75 X 0.50"